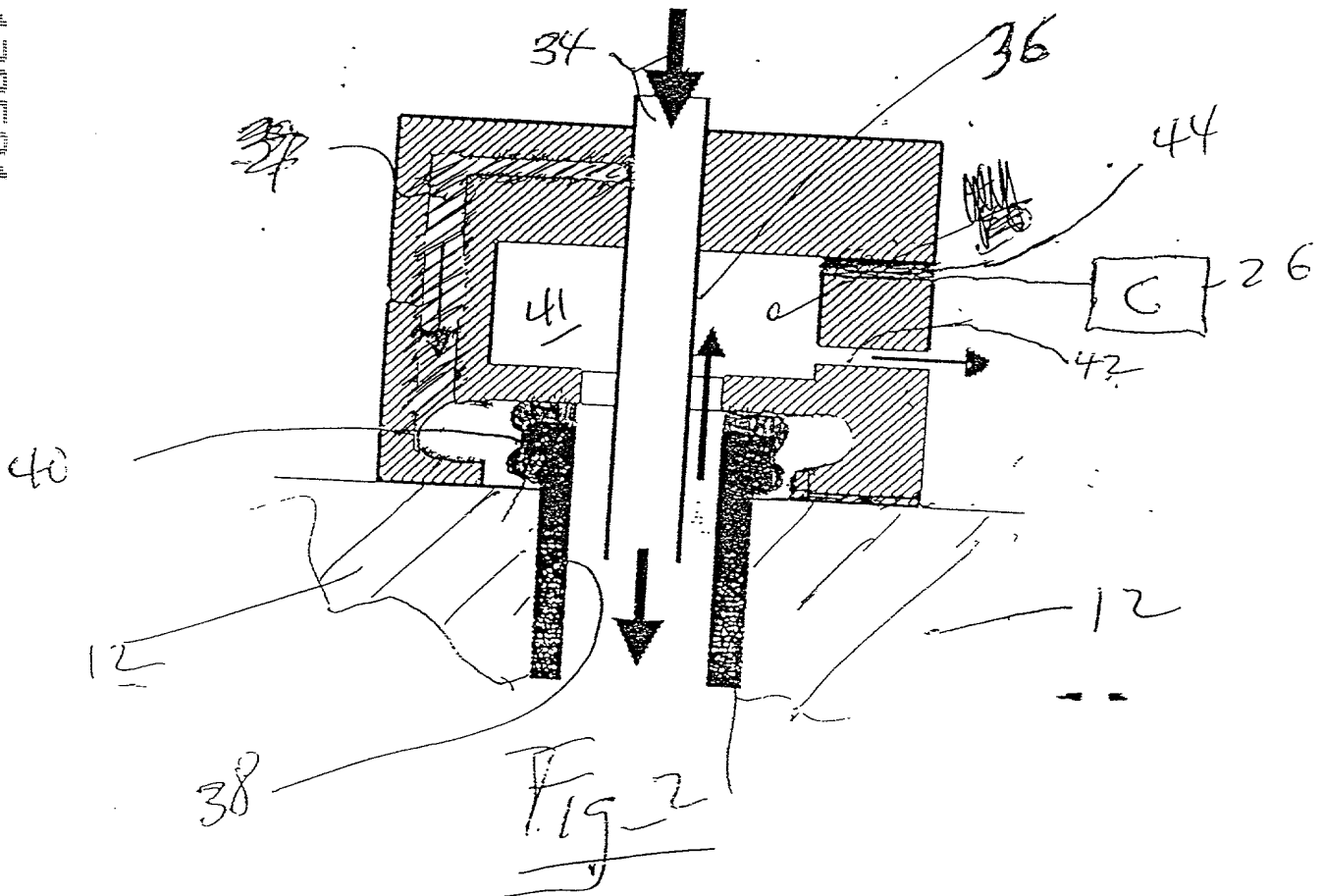
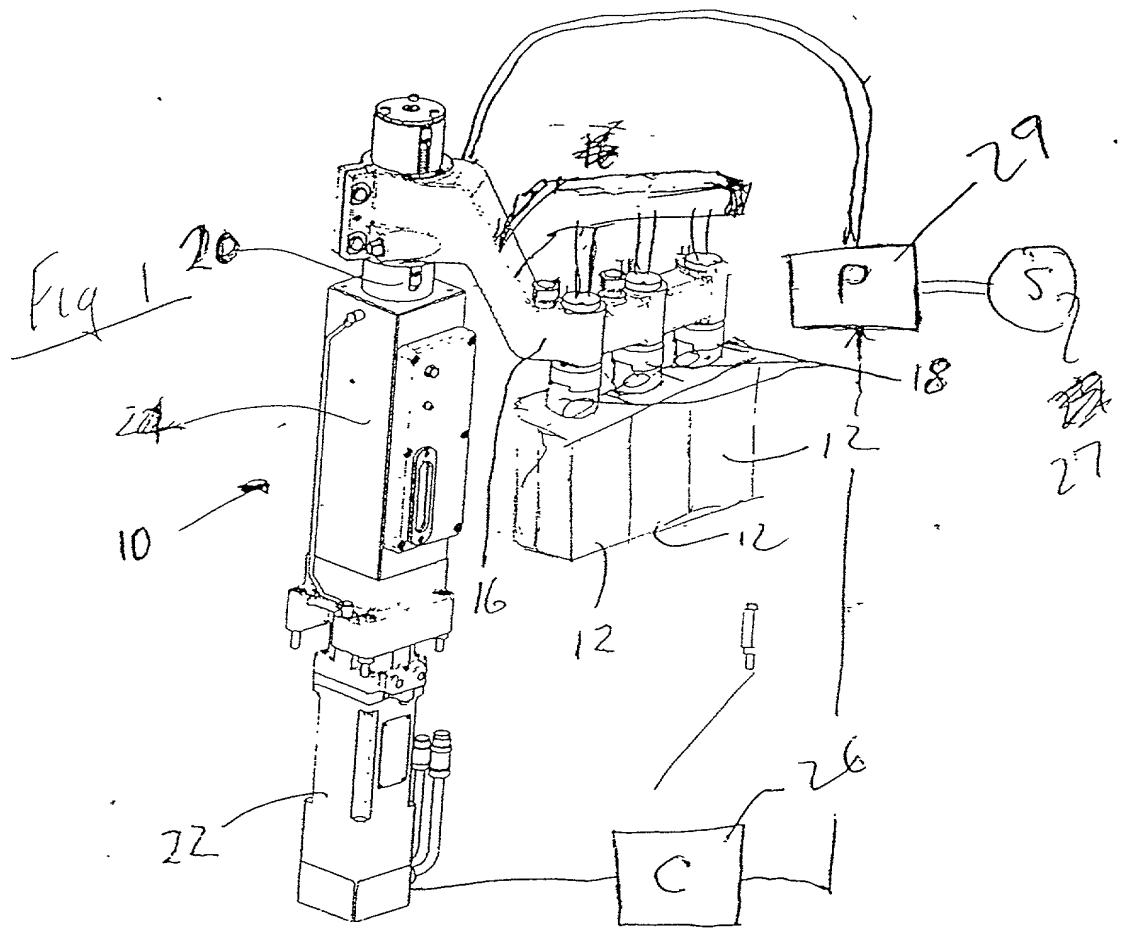
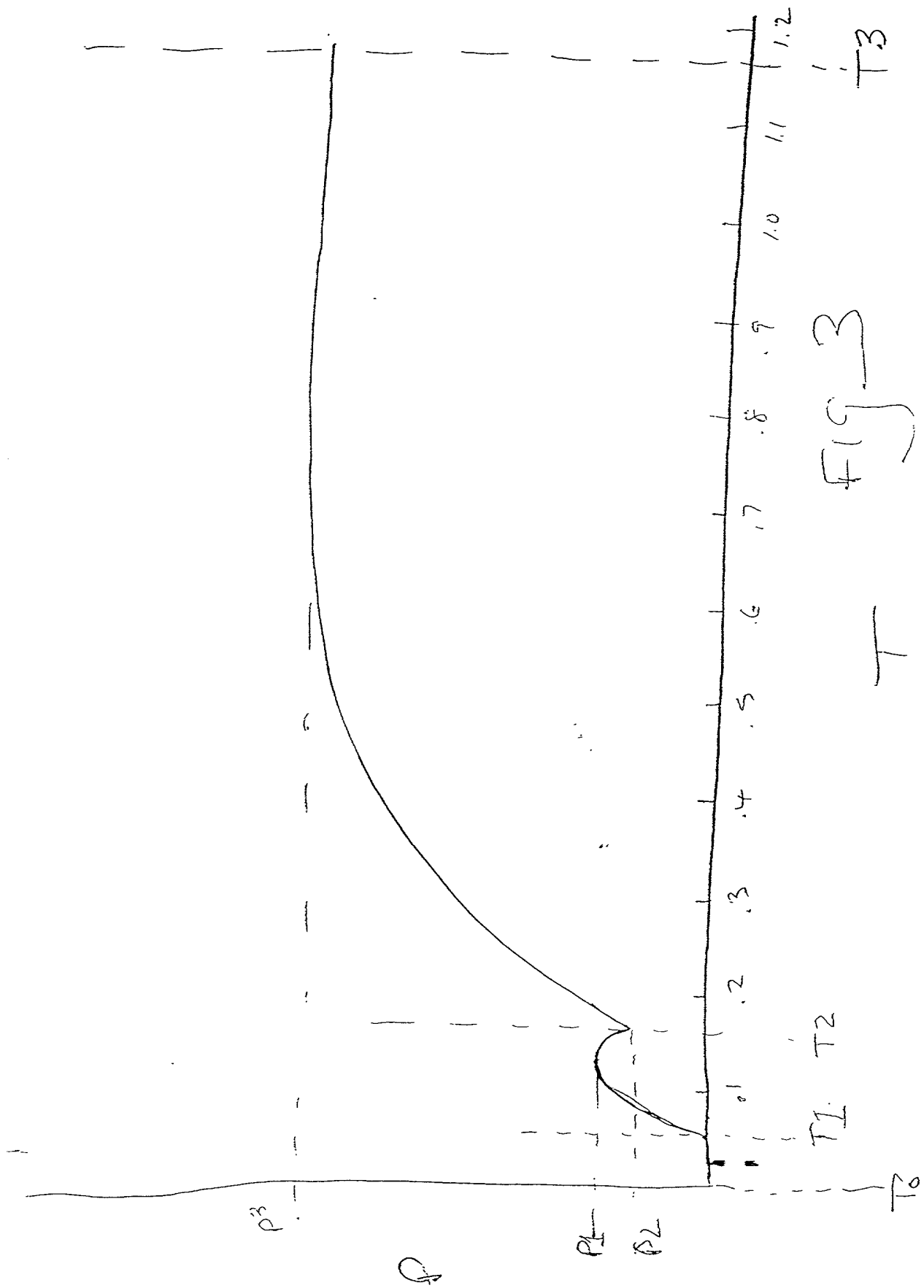
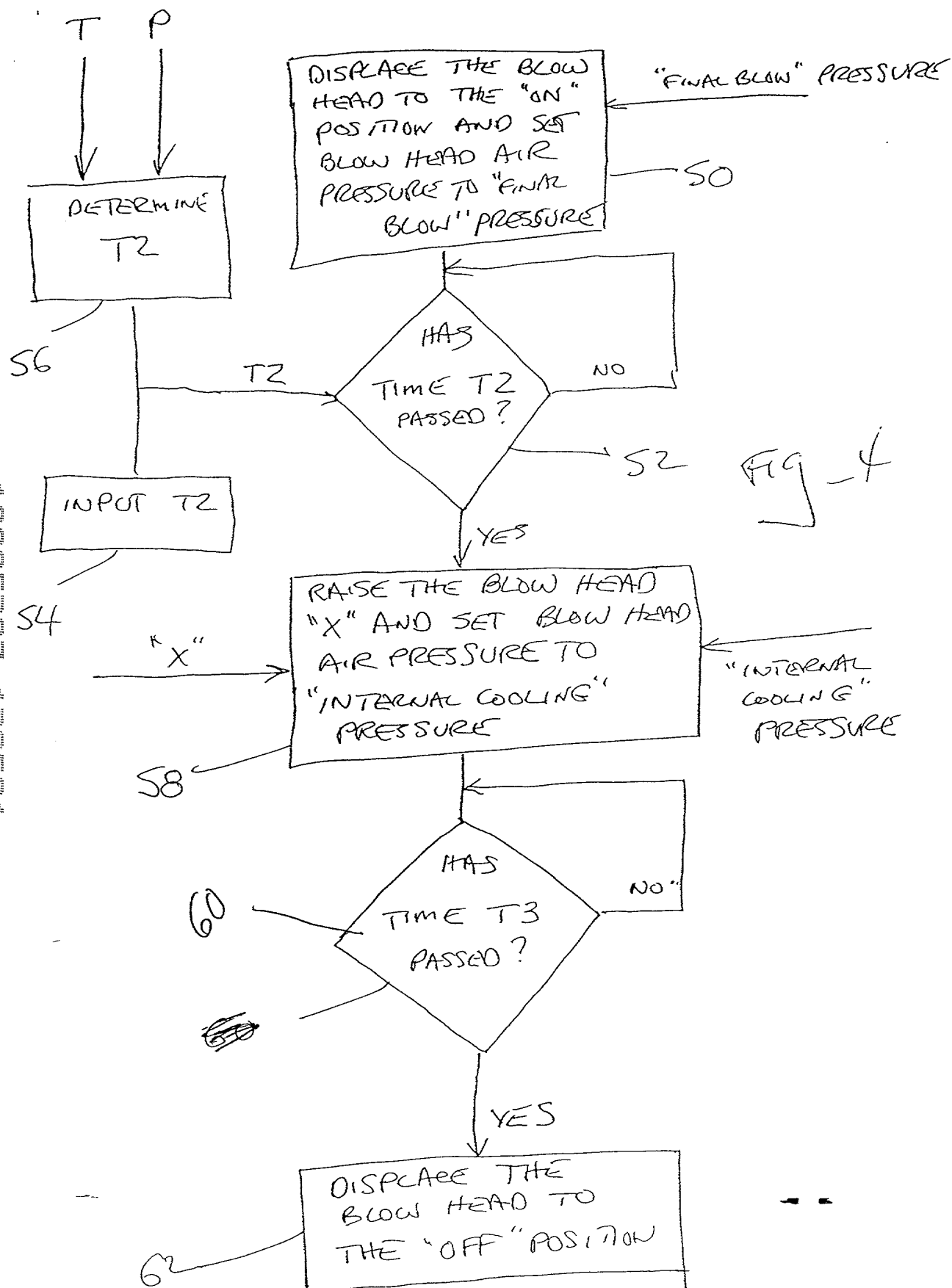


10005397 439501  
105051 2655001

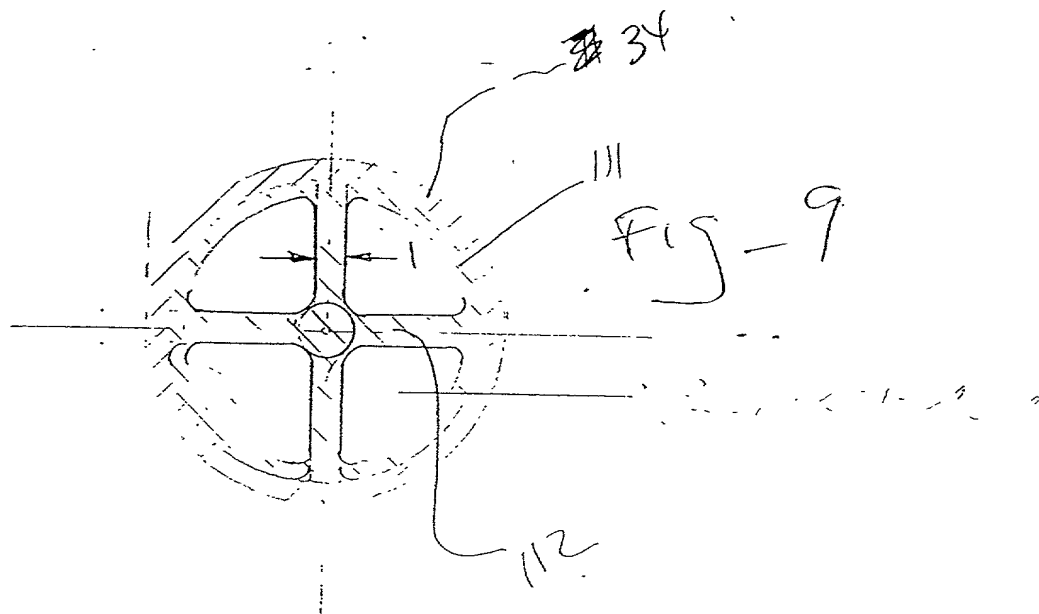
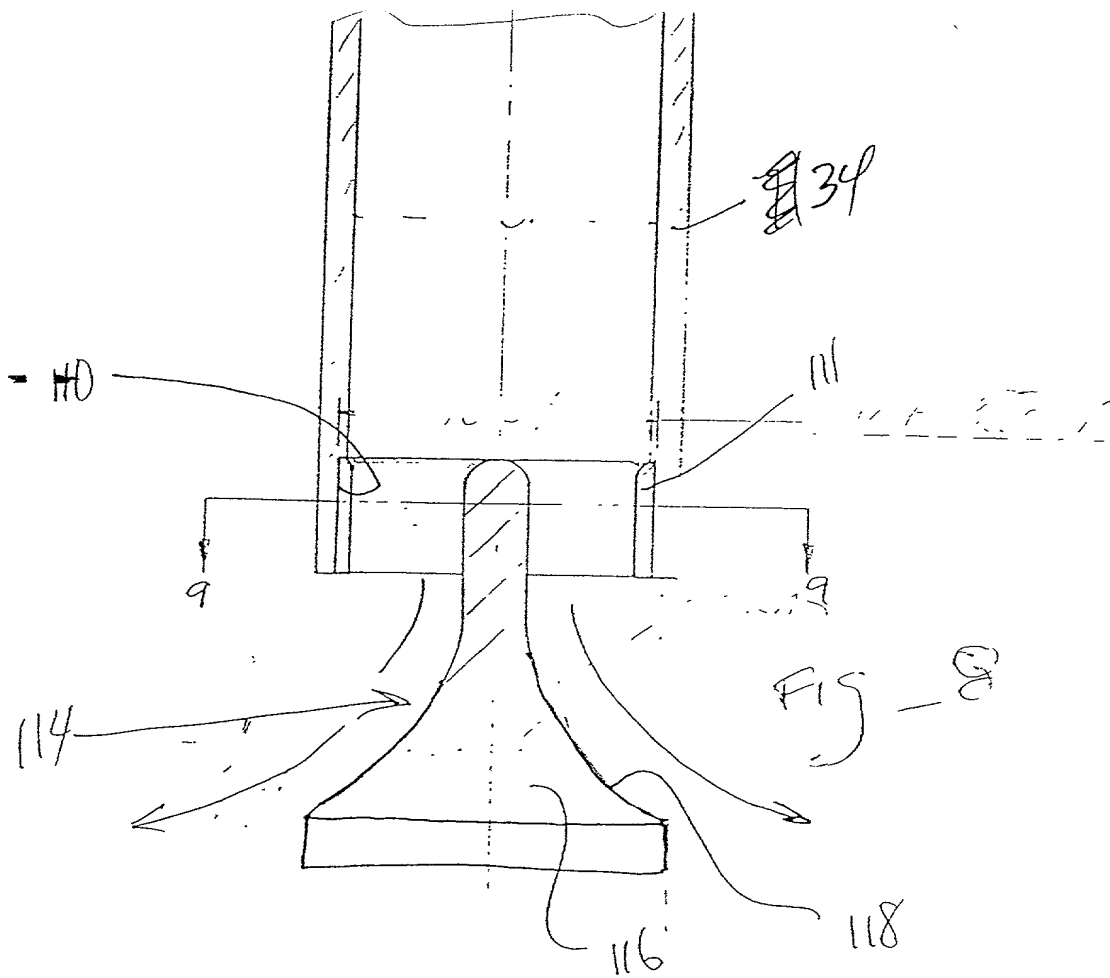




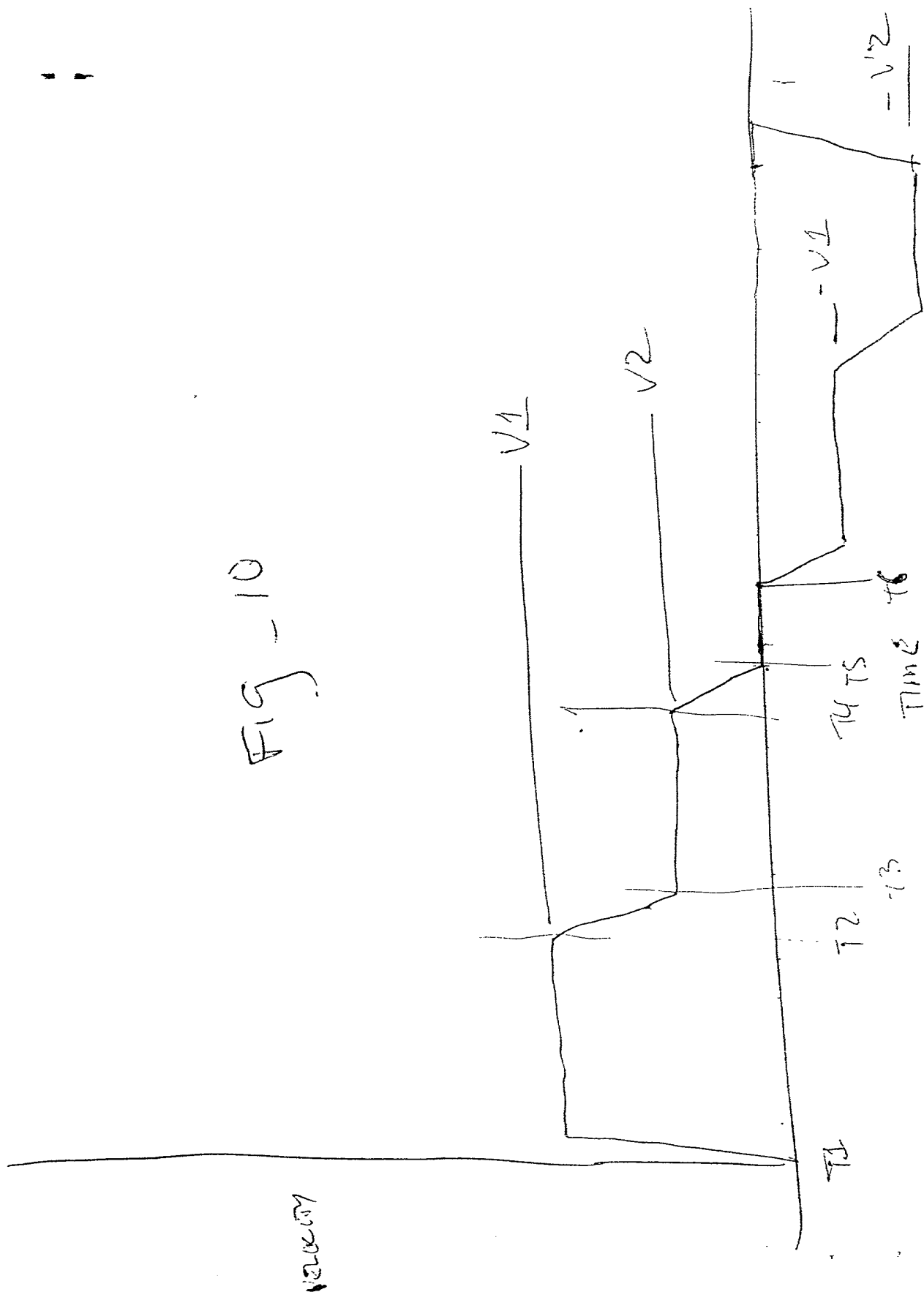
10005397 439504  
10005397 439504







015



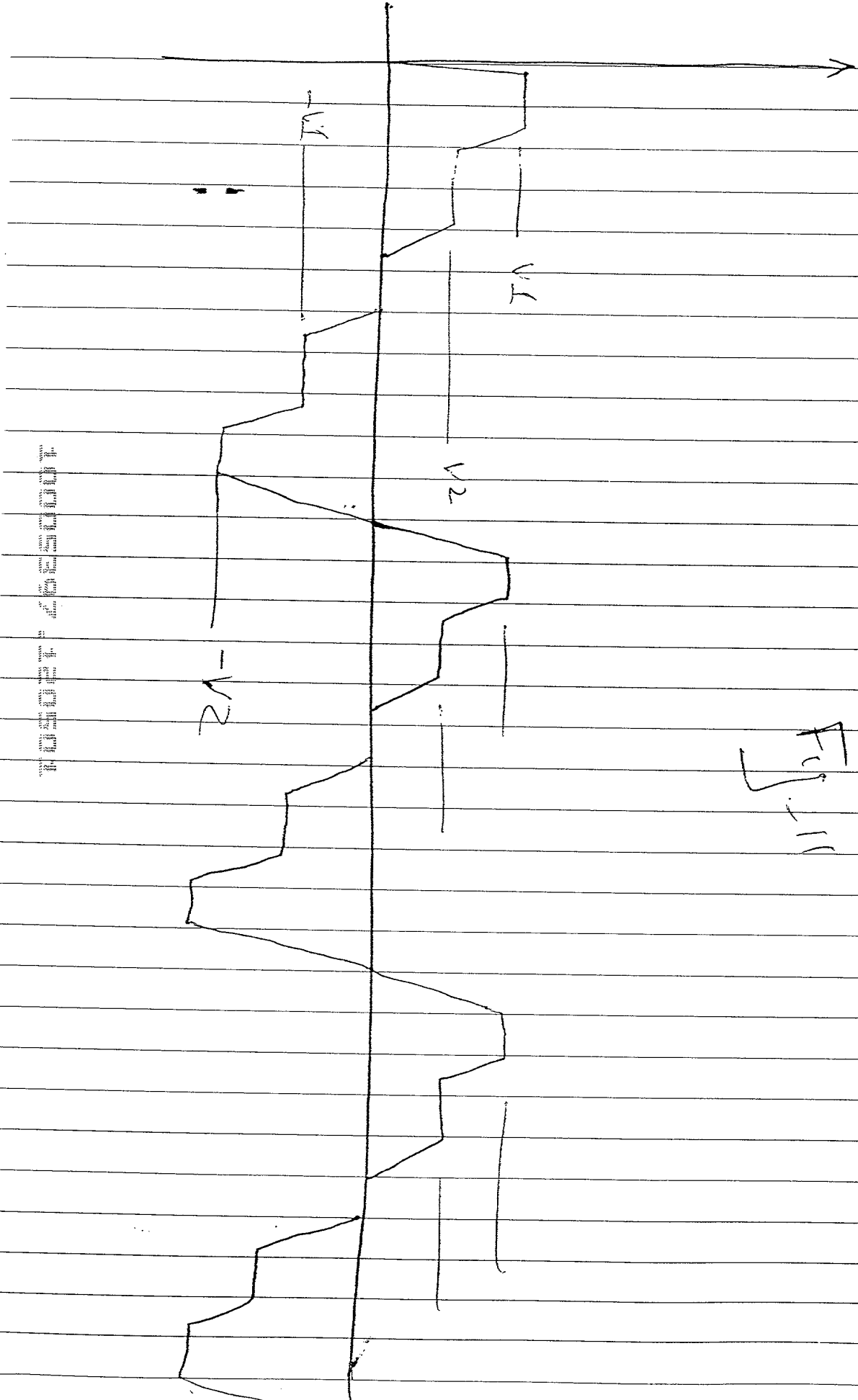
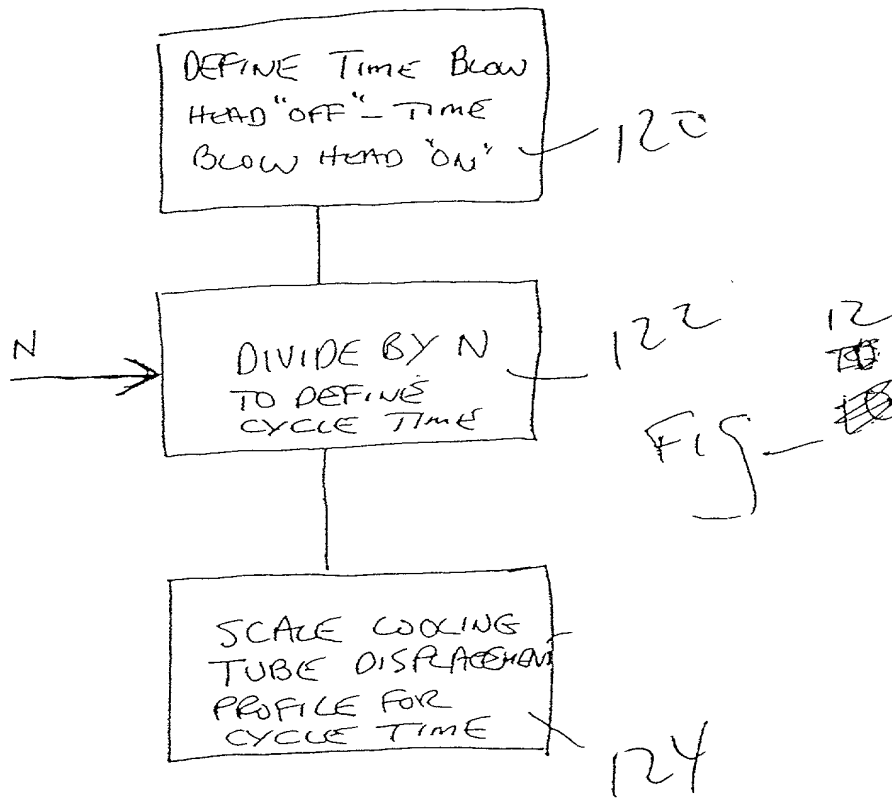
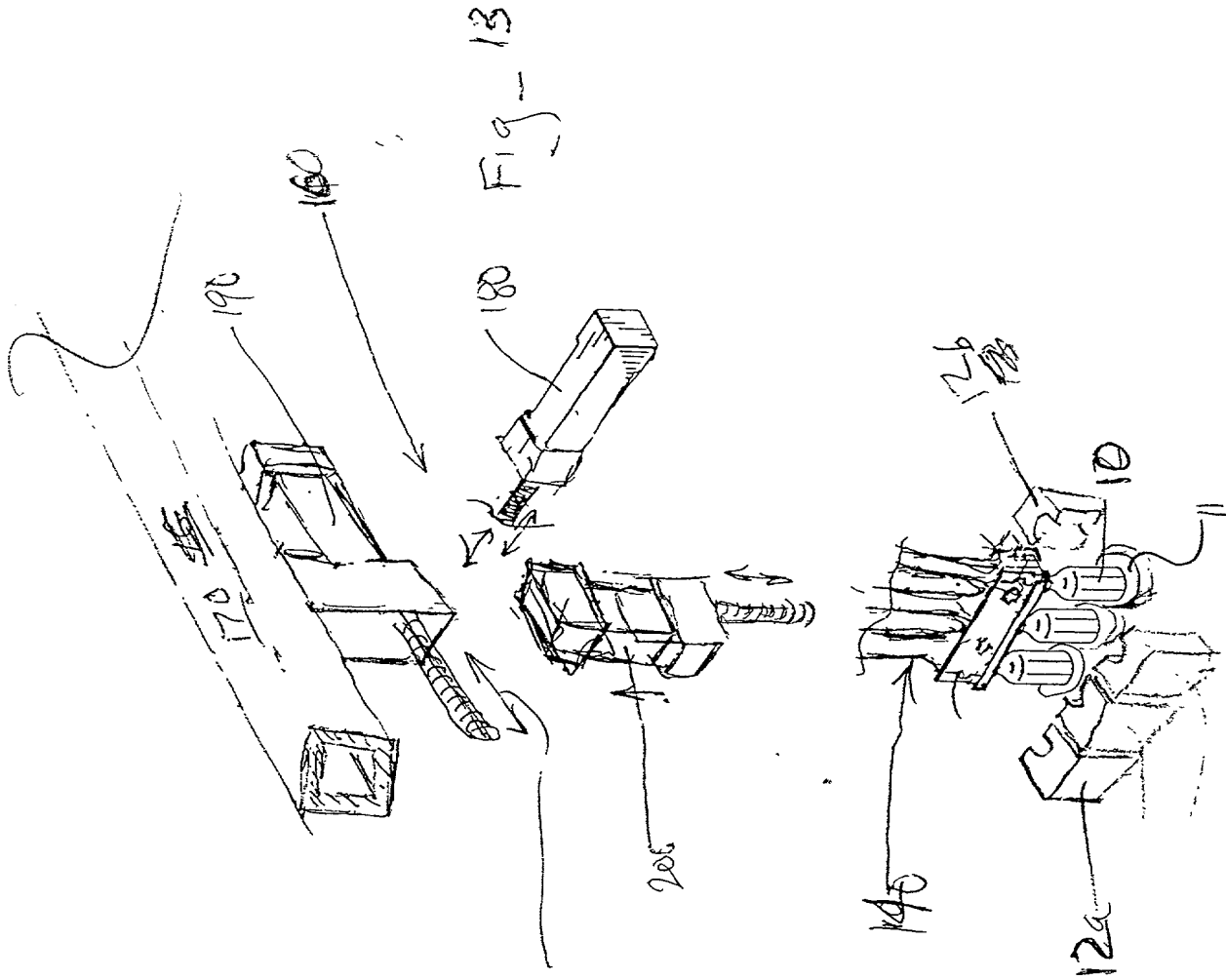


Fig. 11







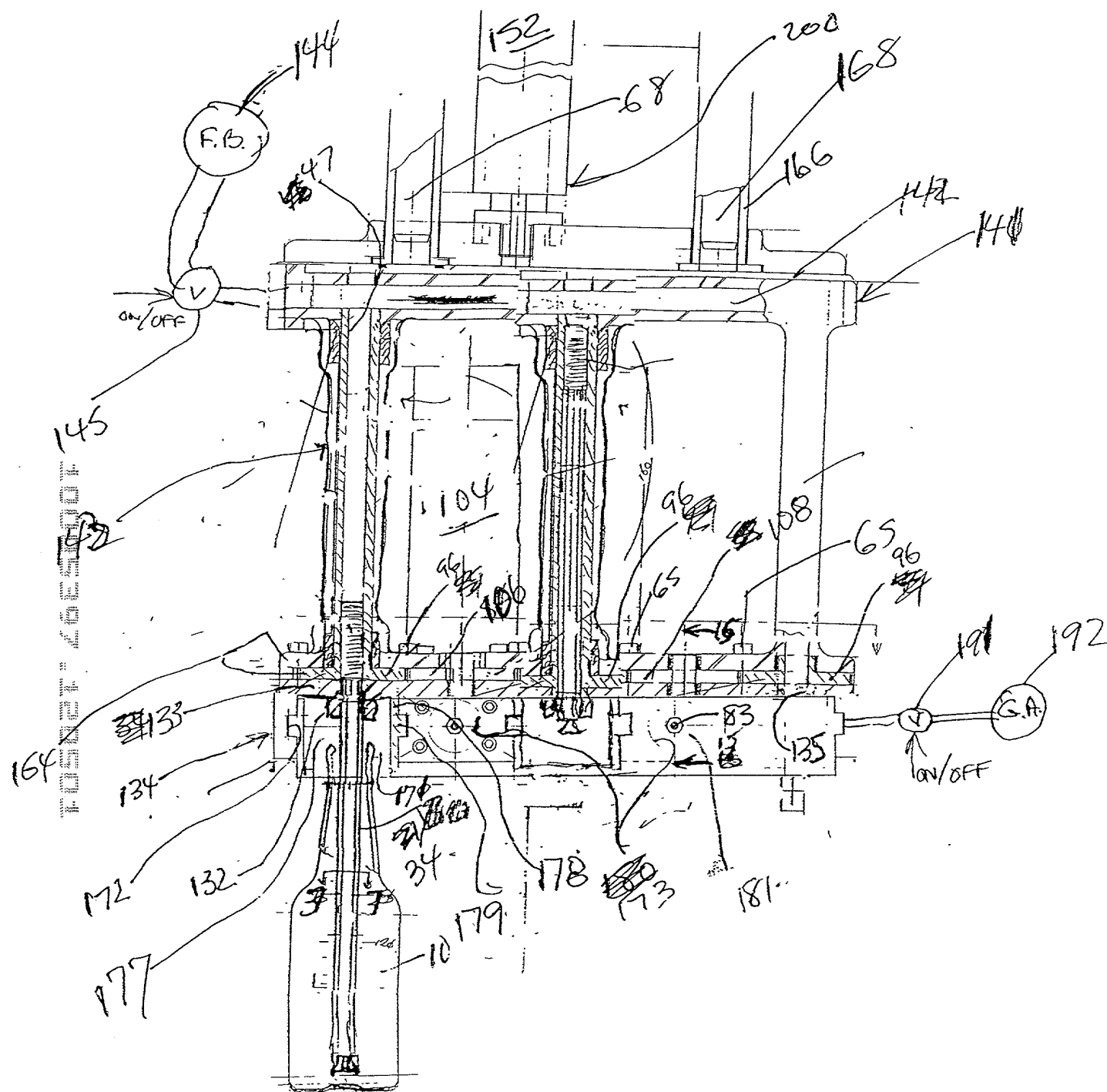
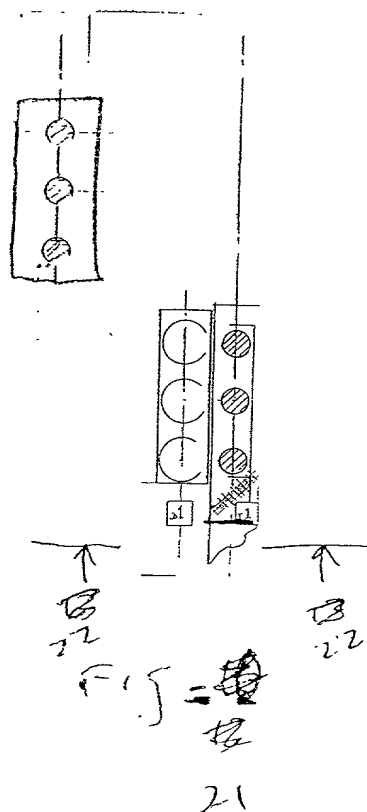
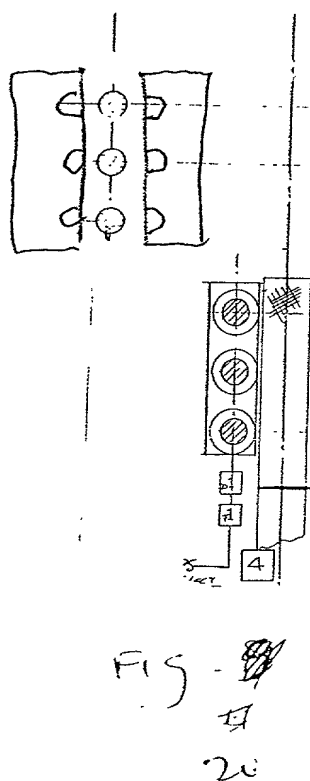
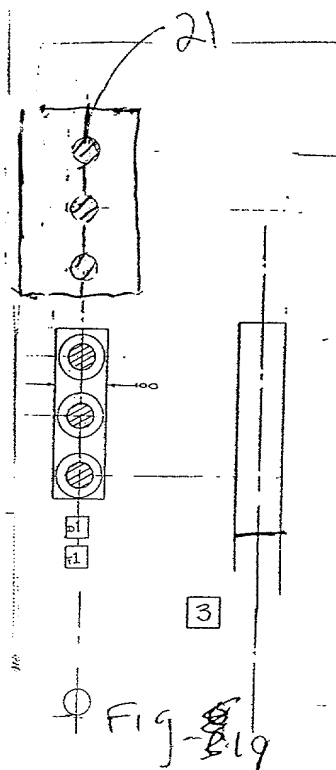
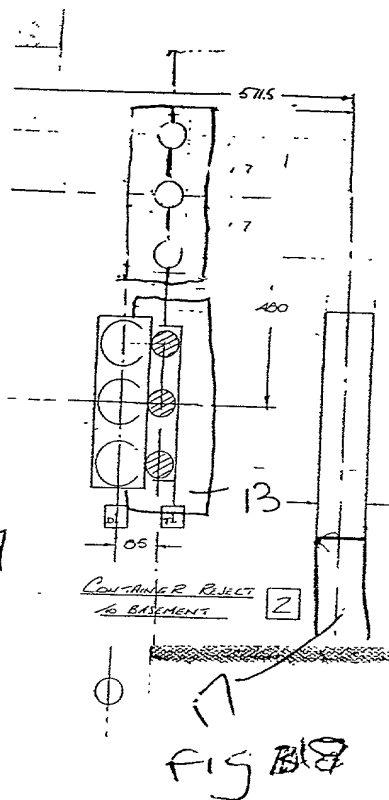
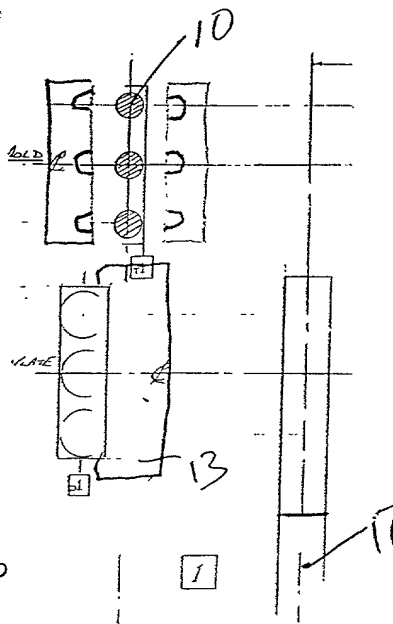
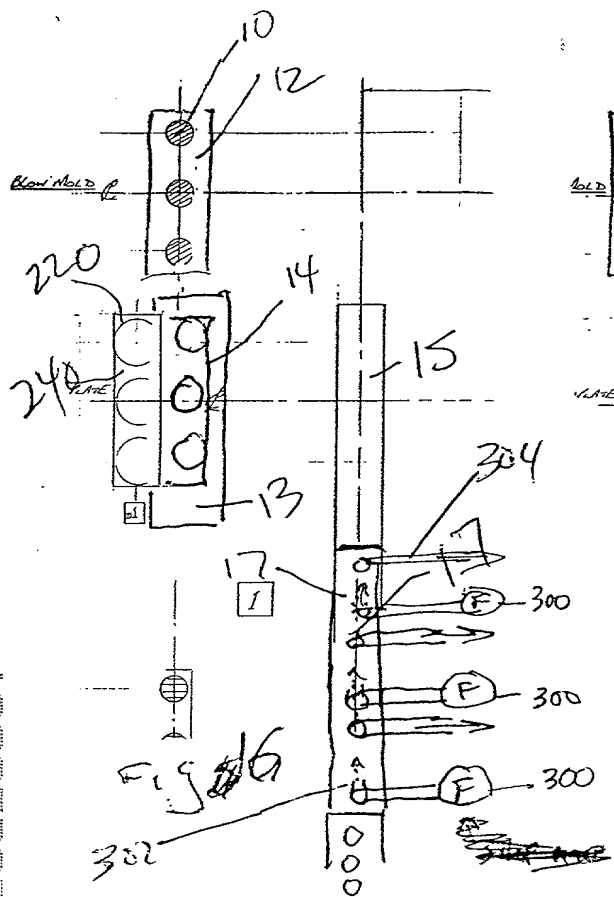


FIG - 14



1050000 2650000



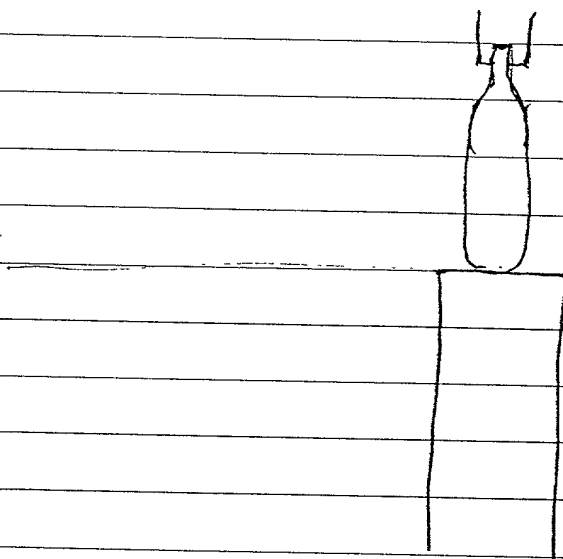
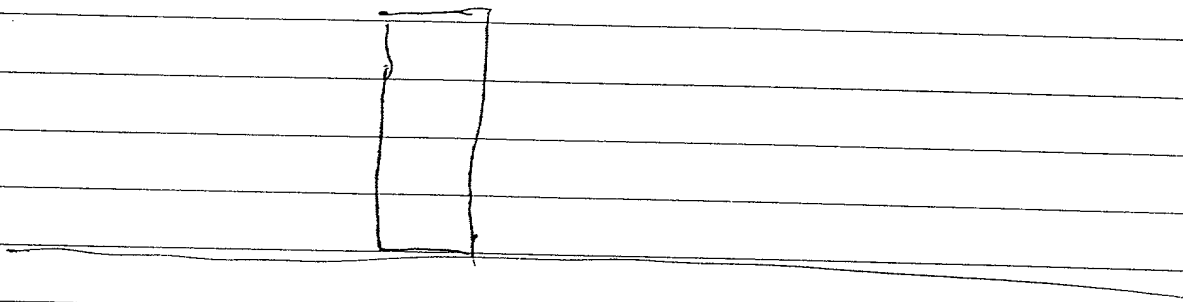


FIG 22

FIG. 25

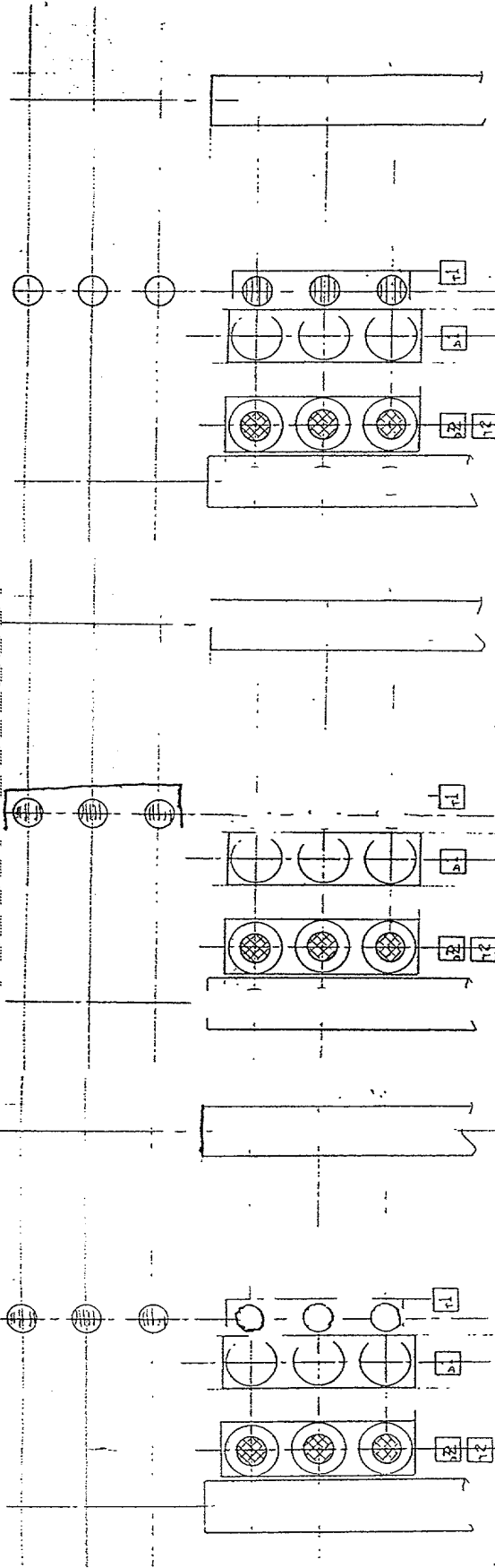


FIG. 25

FIG. 26

FIG. 27

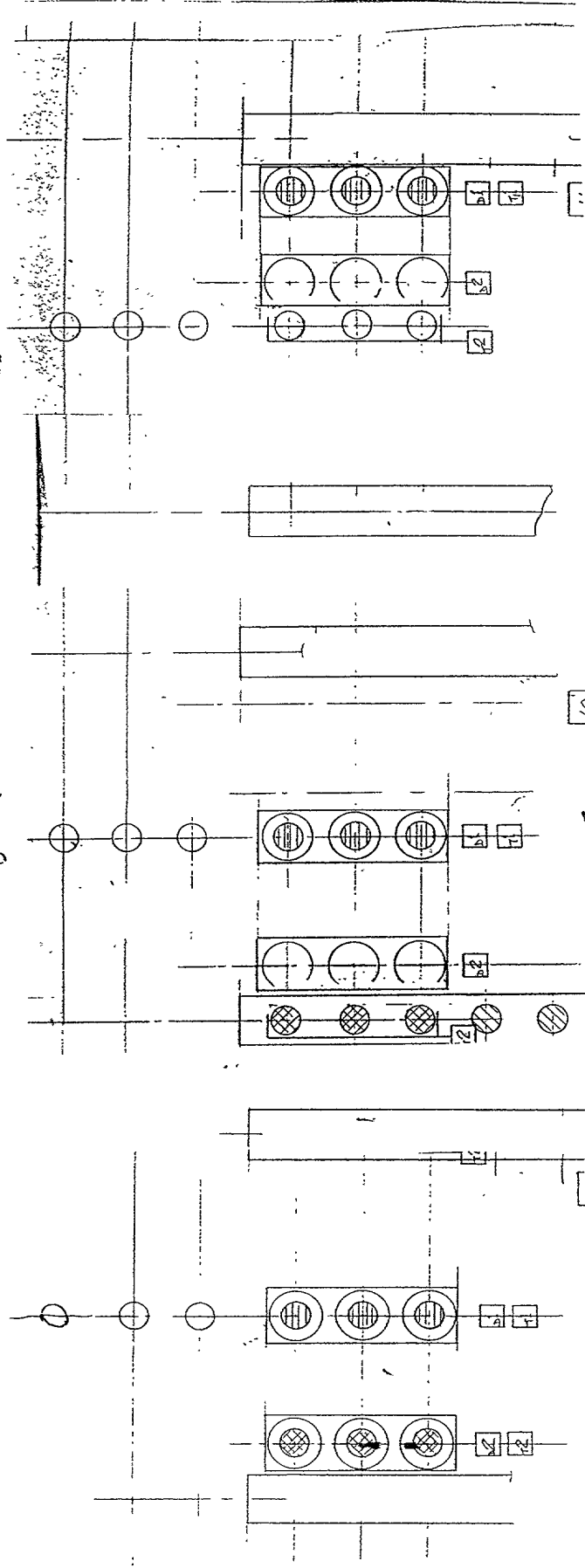
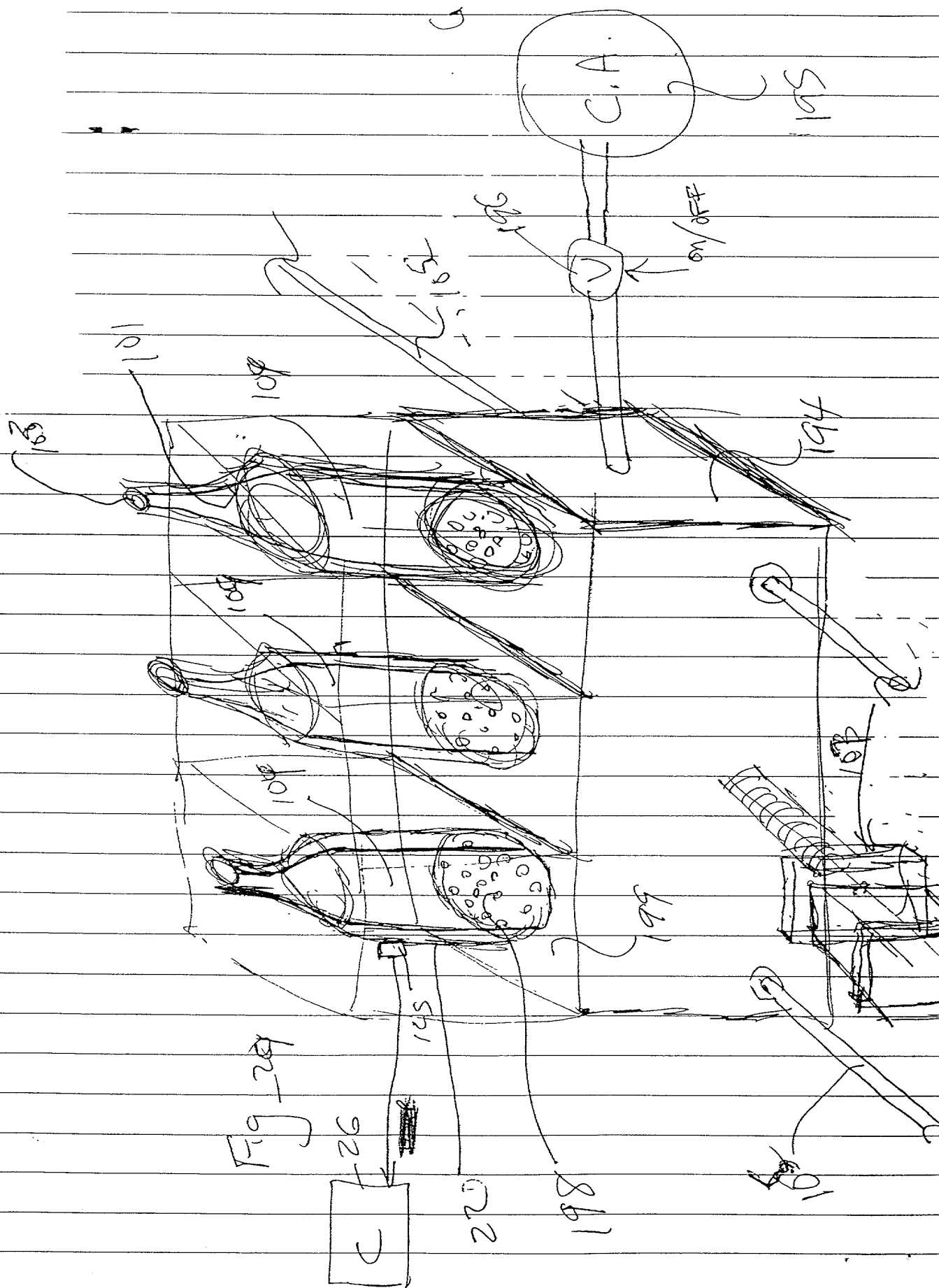


FIG. 28

FIG. 29

FIG. 30

a  
b  
c  
d  
e  
f  
g  
h  
i  
j  
k  
l



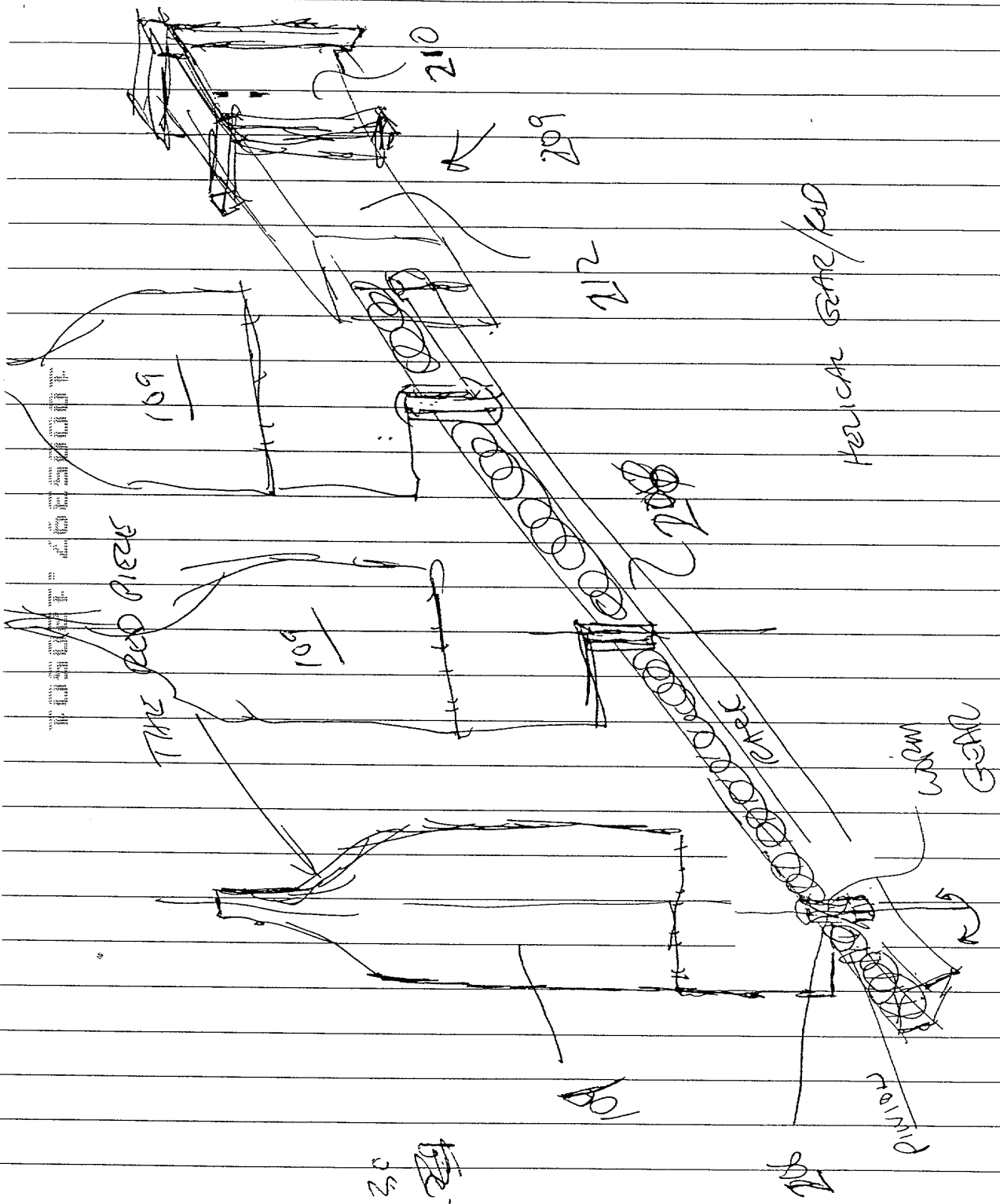


Fig - 19





Fig - 32

THICKNESS  
VARIATION

BLOW POSITION

ANNEALING POINT

THICKNESS  
VARIATION  
11/12/2011

BLOW  
POSITION

DECLINING TUNNEL

